



International Journal of Pharmaceutics 274 (2004) 119-129



www.elsevier.com/locate/ijpharm

# Risk assessment of di(2-ethylhexyl)phthalate released from PVC blood circuits during hemodialysis and pump—oxygenation therapy

Yuji Haishima<sup>a,\*</sup>, Rieko Matsuda<sup>b</sup>, Yuzuru Hayashi<sup>c</sup>, Chie Hasegawa<sup>a</sup>, Takeshi Yagami<sup>a</sup>, Toshie Tsuchiya<sup>a</sup>

a Division of Medical Devices, National Institute of Health Sciences, 1-18-1 Kamiyoga, Setagaya, Tokyo 158-8501, Japan
 b Division of Foods, National Institute of Health Sciences, 1-18-1 Kamiyoga, Setagaya, Tokyo 158-8501, Japan
 c Division of Safety Information on Drug, Food and Chemicals, National Institute of Health Sciences, 1-18-1 Kamiyoga, Setagaya, Tokyo 158-8501, Japan

Received 20 October 2003; received in revised form 14 December 2003; accepted 10 January 2004

#### Abstract

This study deals with in vitro investigation of the release of di(2-ethylhexyl)phthalate (DEHP) during hemodialysis and pump-oxygenation therapy using medical grade PVC tubing. High resolution GC-MS analysis showed that the release of DEHP was time-dependently increased by circulation of bovine blood into a major system for the hemodialysis that is used in Japan, and the amount of DEHP released into the blood had reached 7.3 mg by 4 h of circulation. No significant difference was observed in the release patterns of DEHP under the conditions with and without fluid removal treatment during hemodialysis, indicating that the treatment seems not to be effective for eliminating DEHP from the blood through the hemodialysis membrane. Mono(2-ethylhexyl)phthalate (MEHP) analysis revealed that a small amount of DEHP (3–4%) was converted to MEHP by hydrolysis during the circulation of blood. A considerable amount of DEHP was also released from the PVC circuit mimicking the pump-oxygenation system, and 7.5–12.1 mg of DEHP had migrated into bovine blood from the circuit by 6 h. It was noticed, however, that the release was obviously suppressed by covalently coating the inner surface of the PVC tubing with heparin, though this effect was not observed with ionic bond type-heparin coating. Covalent bond type-heparin coating of PVC tubing seems to offer the advantage of decreasing the amount of DEHP exposure to patients during treatment using a PVC circuit. © 2004 Elsevier B.V. All rights reserved.

Keywords: DEHP; MEHP; Hemodialysis; Pump-oxygenator; PVC tubing; Blood circuit

### 1. Introduction

Many kinds of phthalate esters have been reported to have weak estrogenic activity in vitro, though there has been no evidence of uterotrophic activity by esters such as di(2-ethylhexyl)phthalate (DEHP) and di-*n*-butyl phthalate (Zacharewski et al., 1998). Ph-

E-mail address: haishima@nihs.go.jp (Y. Haishima).

thalate esters do not have a structure likely to bind to estrogen receptors, and they are therefore not considered estrogenic compounds in vivo (Koizumi et al., 2000). However, some of them are considered to be toxic compounds exhibiting effects similar to those of endocrine disruptors in rodents, characterized in male rats by antiandrogenic effects on the development of the reproductive system and production of normal sperm (Poon et al., 1997; Lamb et al., 1987; Tyl et al., 1988), and in female rats by decrease of 17β-estradiol level in the blood (Davis et al., 1994).

<sup>\*</sup> Corresponding author. Tel.: +81-3-3700-4842; fax: +81-3-3707-6950.

It has been reported that orally administrated DEHP may be absorbed from the gut as a monoester derivative, mono(2-ethylhexyl)phthalate (MEHP), after enzymatic hydrolysis in the intestine (Lake et al., 1977). Recent in vitro studies found that MEHP inhibits FSH stimulated c-AMP accumulation in cultured Sertoli cells and induced apoptosis of germ cells in coculture with Sertoli cells (Heindel and Chapin, 1989; Grasso et al., 1993; Richburg and Boekelheide, 1996; Lee et al., 1999; Richburg et al., 2000), in addition to reducing 17β-estradiol production and aromatase mRNA expression (Davis et al., 1994; Lovekamp and Davis, 2001). These results indicate that MEHP is an active metabolite of DEHP, and suggest that any toxic effects of orally ingested DEHP are more likely governed by the properties of the corresponding monoester rather than by intact DEHP.

Phthalate esters, and DEHP in particular, have been extensively used as plasticizers as a result of the increased flexibility of polyvinyl chloride (PVC), a plastic polymer used in a wide array of products including medical devices such as tubings, intravenous bags, blood containers, and catheters. DEHP is easily released from PVC products not only into foods but also into pharmaceuticals and body fluids that come in contact with the plastic, and the migrated DEHP is directly and/or indirectly introduced into human body (Allwod, 1986; Loff et al., 2000; Tickner et al., 2001). The general toxicity of DEHP was well evaluated in the latter half of the 20th century, and so far the results of risk assessment to human health had indicated that this compound is relatively safe to humans. It has recently been considered, however, that precautions should be taken to limit human exposure to DEHP, particularly that of high risk patients such as male neonates, male fetuses, and peripubertal males, based on findings that DEHP has the potency to cause adverse effects in young rodents.

In consideration of these issues, several agencies and official organizations around the world, including the Japanese Ministry of Health, Labor and Welfare (JMHLW), individually evaluated the safety of DEHP released from PVC products. The US Food and Drug Administration has calculated the ratio of tolerable daily intake (TDI) value to the exposure amount of DEHP in medical treatments with various PVC medical devices utilizing data on toxicity and the release

profile of DEHP obtained in reports on various devices (Center for Devices and Radiological Health, 2001). Such data may be very useful for evaluating the safety of these devices for patients.

It is essential that the exposure amount be precisely determined in order to evaluate its significance as an integral part of the assessment of the risk of DEHP to human health. Although several studies on the release of DEHP from PVC medical devices have been reported in Japan (Muramatsu et al., 2000; Hanawa et al., 2000; Tanaka et al., 2001), the JMHLW recently decided to re-estimate the exact amount of DEHP exposure to patients during medical treatments with the major PVC devices used in Japan. In the present study, which was one of the JMHLW projects, in order to clarify safety and evaluate risk assessment, we examined the release level of DEHP from hemodialysis and pump-oxygenation systems using a PVC blood circuit, and also estimated the exposure amount to MEHP that is an active metabolite of DEHP.

Analytical method having high sensitivity, precision, selectivity of quantitative ions, and low background are required to determine DEHP and MEHP for clinical assessment, and hence most of the conventional methods developed up to the present are not available in this point. Column-switching LC-MS method recently developed must be very useful for direct analysis of DEHP released from PVC medical devices because of the high-throughput and low-contamination (Inoue et al., 2003a,b). In addition, LC-MS/MS and high resolution GC-MS analytical techniques having high sensitivity and selectivity of target ions may be also available for the analysis. From these potential methods, we chose high resolution GC-MS technique that has the highest resolution and selectivity of quantitative ions, as the method for determination of the phthalates.

# 2. Materials and methods

### 2.1. Chemicals and utensils

The standards, including DEHP, DEHP- $d_4$ , MEHP, MEHP- $d_4$  and fluoranthene- $d_{10}$  (F- $d_{10}$ ), were purchased from Kanto Chemical Co. (Tokyo, Japan) or Hayashi Chemical Co. (Osaka, Japan). Hexane, methanol, anhydrous sodium sulfate, sodium chloride

of DEHP analytical grade, dioxin analytical grade diethyl ether, and HPLC analytical grade distilled water were used in this study. Fresh bovine blood containing heparin (10,000 U/l) purchased from DARD Co. (Tokyo, Japan) was used as a solvent to be circulated into the hemodialysis and pump—oxygenation systems. All utensils were made of glass, metal, or Teflon, and were heated at 250 °C for more than 16 h before use.

# 2.2. Blood circuits

The hemodialysis system consisted of medical grade PVC tubing (i.d. 3.5 mm), a major product in Japan, provided by company A, and a hemodialyzer composed of a combination of polycarbonate casing and polyethersulfone hollow-fiber provided by company B. The inner volume of the blood circuit and the total area of the inner surface of PVC products including connectors were approximately 140 ml and 950 cm<sup>2</sup>, respectively. Pooled bovine blood (5000 ml, Htc. 30%, TP 5.7-5.9 g/dl) containing heparin was circulated into the circuit via a thermoregulator (37 °C) for 4h at 200 ml/min employing a widely used pump system (JMS GC100), under the respective conditions with and without fluid removal treatment (15 ml/min) during hemodialysis. Physiological saline was used as a dialysate at a flow rate of 500 ml/min, and saline was added to the pooled blood at the same ratio (15 ml/min) for adjusting the Htc. value under the condition of fluid removal treatment. During blood circulation, the blood samples were collected in increments of 10 ml at 10, 30, 60, 120, and 240 min, and stored at -30 °C.

Four kinds of medical grade PVC tubings were used to construct blood circuits mimicking the pump–oxygenation system. Two identical tubings (i.d. 6 mm, length 3 m) were provided by company C, and the inner surface of one was covalently coated with heparin. The remaining two identical tubings (i.d. 9 mm, length 3 m) were provided by company D, and one was coated with an ionic bond type-heparin. A thermoregulator (37 °C) was set in the middle portion of each tubing, and pooled bovine blood (500 ml, Htc.  $36 \pm 3\%$ ) was circulated into each PVC circuit at a flow rate of 1.5 l/min by a pump system (Sarns 8000) typically used for pump–oxygenation treatment. During blood circulation, blood samples were collected

in 10 ml increments at 0, 1, 3, and 6 h, and stored at -30 °C.

All investigations of extraction of DEHP from these circuits were repeated in triplicate.

### 2.3. Extraction of phthalate esters from bovine blood

For DEHP analysis, samples of bovine blood circulated into hemodialysis system ( $100 \,\mu$ l) and pump-oxygenation system ( $20 \,\mu$ l) were transferred into screw-capped glass tubes, which were filled up to the level of 1 ml by distilled water. DEHP- $d_4$  ( $50 \, \mathrm{ng}$ ) and sodium chloride ( $10 \, \mathrm{mg}$ ) were added to the sample, which was then mixed well and incubated for  $30 \, \mathrm{min}$  at room temperature. Hexane ( $2 \, \mathrm{ml}$ ) was added to the sample, which was then shacked for  $20 \, \mathrm{min}$  at room temperature. After centrifugation, the organic phase was collected and dehydrated with anhydrous sodium sulfate followed by GC-MS analysis described below.

For MEHP analysis, 0.01 M HCl ( $800 \,\mu$ l), MEHP- $d_4$  ( $50 \,\mathrm{ng}$ ), and sodium chloride ( $10 \,\mathrm{mg}$ ) were added to the blood sample ( $200 \,\mu$ l). After incubation, MEHP was extracted with diethyl ether ( $2 \,\mathrm{ml}$ ) followed by dehydration, carboxyl-methylation with diazomethane, and GC–MS analysis.

Recovery of DEHP and MEHP from bovine blood was estimated using F- $d_{10}$  as a spike substance and the blood containing DEHP- $d_4$  or MEHP- $d_4$ , according to the methods described above.

### 2.4. Measurement of phthalate esters

DEHP and the carboxyl methylated MEHP (MEHP-Me) contents in each sample were measured by GC–MS analysis using a JEOL JMS-700 instrument equipped with a BPX-5 fused silica capillary column (0.22 mm  $\times$  25 m, SGE) under the temperature conditions of initial temperature to 120 °C for 2 min and then increasing to 300 °C at 10 °C/min. The electron impact (EI)-mass spectrum was recorded at 70 eV for qualitative analysis, and the ions of m/z 149.0240 (DEHP), 153.0492 (DEHP- $d_4$ ), 163.0395 (MEHP-Me), 167.0647 (MEHP- $d_4$ -Me), and 212.1410 (F- $d_{10}$ ) were selected as the quantitative ions in selected-ion mode (SIM) analysis (resolution = 5000) using the lock and check method of calibrating standard ions (m/z 168.9888 of PFK).

Quantitative analysis of each sample was repeated six times for calibration lines and three times for the other samples. Preparation of calibration curves and calculation of quantitative data were performed by the computer software TOCO, Version 2.0 (Total Optimization of Chemical Operations), practicing the function of mutual information (FUMI) theory (Hayashi and Matsuda, 1994; Hayashi et al., 1996, 2002; Haishima et al., 2001).

### 3. Results and discussion

# 3.1. Precision of quantitative analysis and recovery of phthalate ester

The precision of the quantitative analysis, which is described as the R.S.D. or S.D. of the measurements, is very important to evaluation of other analytical characteristics such as specificity, linearity, range, accuracy LOD (limit of detection), LOQ (limit of quantitation), and robustness, which parameters are proposed by the ICH guidelines (ICH Guidelines, 1996). Although the exact precision is not easy to estimate in practice, FUMI theory can provide the measured S.D. of every calibration sample without repeated measurements (Hayashi and Matsuda, 1994).

Each calibration line to quantify the concentration and recovery of DEHP and MEHP was prepared by using DEHP- $d_4$ , MEHP- $d_4$ , and F- $d_{10}$  as internal standards. All calibration lines had good linearity (r = 0.999) in the low (0-25 ppb) and high (25-200 ppb) concentration ranges tested in GC-MS analysis. The 95% confidence intervals of the calibration lines, which represent the error between the calibration lines obtained under the same experimental conditions, were very narrow, indicating that the precision was sufficiently high. Instrumental LOD and LOQ predicted by FUMI theory from data of DEHP- $d_4$ /F- $d_{10}$  and MEHP- $d_4$ /F- $d_{10}$ standard curves were 0.0204 and 0.6748 ppb for DEHP, and 0.0380 and 0.1266 ppb for MEHP, respectively. Background analyses of DEHP and MEHP originating from each reagent and GC-MS instrument showed that  $1.2 \pm 0.27 \,\mathrm{ppb}$  of DEHP and  $0.08 \pm 0.023$  ppb of MEHP were detected as background contamination when 50 ng each of the internal standards (DEHP- $d_4$  and MEHP- $d_4$ ) were used in the quantitative analyses. From these results, the experimental LOD and LOQ were calculated as 2.01 and 3.90 ppb for DEHP, and 0.149 and 0.31 ppb for MEHP, respectively, and the quantitative data described below were corrected by these background values.

Recovery rates of DEHP and MEHP extracted from bovine blood in this investigation were  $90.1 \pm 6.8$  and  $72.4 \pm 2.47\%$ , respectively.

### 3.2. Identification of DEHP and MEHP

SIM chromatograms in DEHP and MEHP analyses of bovine blood circulated into the pump–oxygenation systems described below are shown in Fig. 1. A peak detected at 16.7 min in DEHP analysis (Fig. 1A) was identified as DEHP by scan-mode EI-mass spectrometry in which characteristic fragment ions were observed at m/z 70, 83, 104, 112, 149, 167, and 279. In MEHP analysis (Fig. 1B), MEHP-Me was detected at 12.4 min, and typical fragment ions such as m/z 70, 83, 104, 112, 149, 164, and 181 were observed in the EI-mass spectrometry. The retention times and EI-mass spectra were the same as those of the authentic DEHP and MEHP standards.

# 3.3. DEHP release from hemodialysis system

Release test of DEHP from the hemodialysis circuit was performed by using the major system in current use in Japan. The release profile of DEHP from the system is shown in Fig. 2. Bovine blood used in this experiment contained  $248.9 \pm 123.6$  ppb of DEHP as the background. Under the condition of fluid removal treatment, the concentration of DEHP in the blood time-dependently increased by circulating the blood through the hemodialysis circuit. The concentration of DEHP after blood circulation for 30, 60, 120, and 240 min was shown in Table 1. A similar amount of DEHP was released from the hemodialysis system under the condition without fluid removal treatment. In this test, the concentration of DEHP had reached  $1741.8 \pm 65.1$  ppb at 4 h of circulation (Fig. 2 and Table 1).

Hemodialyzers are very utile devices often employed in the medical field in treatment for renal failure. Precise evaluation of DEHP exposure is very

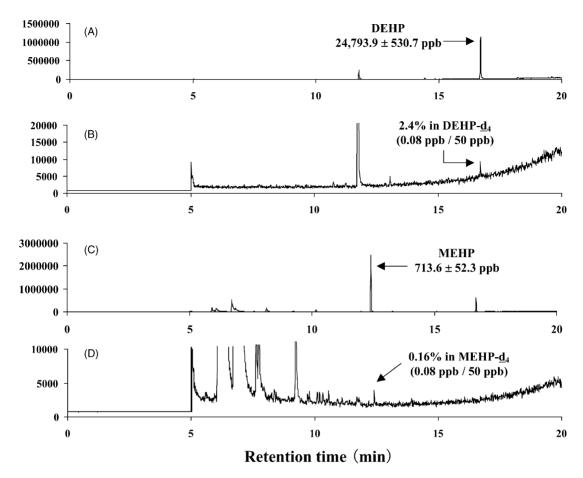


Fig. 1. SIM chromatograms in GC–MS analysis of DEHP and MEHP extracted from bovine blood circulated for 6h through a pump–oxygenator system consisting of non-coated tubing produced by company D: (A) DEHP analysis; (B) background in DEHP analysis; (C) MEHP analysis; (D) background in MEHP analysis.

important for hemodialysis patients due to the frequent necessity of long-term therapy. In vivo and in vitro studies have reported on the release of DEHP into circulated blood during hemodialysis; DEHP in a range of 3.23–360 mg was extracted from the hemodialysis circuits during a single 4 h dialysis session (Kambia et al., 2001; Faouzi et al., 1999; Flaminio et al., 1988; Pollack et al., 1985; Lewis et al., 1978). US-FDA

Amounts of DEHP and MEHP detected from bovine blood circulated into hemodialysis system

Circulation time (min)	Concentration (ppb)								
	DEHP		МЕНР						
	With fluid removal treatment	Without fluid removal treatment	With fluid removal treatment	Without fluid removal treatment					
0	$248.9 \pm 123.6$	$261.6 \pm 147.6$	13.3 ± 6.9	$14.0 \pm 6.4$					
30	$441.4 \pm 55.5$	$473.4 \pm 124.9$	$35.6 \pm 4.0$	$30.3 \pm 4.6$					
60	$606.2 \pm 28.4$	$657.2 \pm 91.8$	$48.1 \pm 5.8$	$42.9 \pm 7.0$					
120	$949.9 \pm 85.3$	$979.6 \pm 42.7$	$57.2 \pm 7.5$	$54.6 \pm 2.5$					
240	$1717.8 \pm 147.4$	$1741.8 \pm 65.1$	$78.1 \pm 9.2$	$81.5 \pm 6.0$					

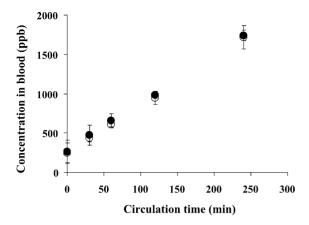


Fig. 2. Release profile of DEHP in a hemodialysis system under condition  $(\bigcirc)$  with and condition  $(\bigcirc)$  without fluid removal treatment.

calculated DEHP exposure amounts of hemodialysis patients as 0.02-0.36 mg/kg per day (4 h dialysis, three times a week; body weight 70 kg) (Center for Devices and Radiological Health, 2001). Our in vitro study revealed that 7.3 mg of DEHP was released from the hemodialysis system over 4 h of blood circulation, and the total amount of DEHP was corrected as 7.8 mg by adding the amount converted to MEHP from DEHP during the 4h period. The amount of DEHP exposure was calculated from the corrected value as 0.067 mg/kg per day (4 h dialysis, three times a week; body weight 50 kg) if the total amount of DEHP released from the circuit was absorbed into the body. This value was remarkably lower than the TDI value (0.6 mg/kg per day) for intravenous injection to humans proposed by the FDA (Center for Devices and Radiological Health, 2001), but slightly higher than the lower limit of TDI value (0.04-0.14 mg/kg per day) for oral administration to humans estimated by the JMHLW.

In this investigation, fluid removal treatment during hemodialysis session seemed not to be effective for removal of DEHP and MEHP from the circulated blood. However, since DEHP introduced into the body is rapidly excreted as gluconide and other metabolites (Rhodes et al., 1986; Woodward, 1988), a portion of the hydrophilic metabolites may be eliminated during in vivo blood circulation through the dialyzer if sufficient fluid removal treatment is performed during the session.

# 3.4. DEHP release from the pump-oxygenation system

The blood circuit mimicking the pump-oxygenation system consisted of a pump, a thermoregulator, and four kinds of PVC tubing in medical treatment in Japan. The amounts of DEHP released from these circuits (i.e. the same setup with the four different kinds of tubing) were evaluated. The background content of DEHP in bovine blood used as a circulation solvent was  $503.3 \pm 69.2$  ppb. In the release test using non-coated PVC tubing provided by company C, a significant amount of DEHP was time-dependently released from the circuit as shown Fig. 3, and the concentration of DEHP at each time of circulation is shown in Table 2. On the other hand, DEHP release from the circuit employing covalently bond type of heparin-coated PVC tubing produced by the same company was obviously suppressed: DEHP content in the blood after 6 h circulation was  $7480.3 \pm 376.2$  ppb (Fig. 3 and Table 2). A relatively large amount of DEHP was released from the circuit using non-coated tubing provided by company D, and the concentration of DEHP in the circulation blood reached 24792.9  $\pm$ 530.7 ppb after 6h circulation (Fig. 3 and Table 2). It was noticed that the ionic bond type heparin coating on the inner surface of the PVC tubing (company D), in comparison with the covalent bond type heparin coating, did not greatly effect the release of DEHP.

Several in vivo investigations have been reported on the release of DEHP during extracorporeal membrane oxygenation (ECMO) therapy, which is used mainly for neonates in respiratory failure (Karle et al., 1997). In this investigation, a considerable amount of DEHP was also released from blood circuits mimicking pump-oxygenation therapy for pediatric patients. The total amounts of DEHP, including the amount of MEHP converted from DEHP, during 6 h of circulation were calculated to be 7.8 mg (company C non-coat tubing), 3.7 mg (company C heparin-coat tubing), 12.6 mg (company D non-coat tubing), and 10.6 mg (company D heparin-coat tubing), respectively. The DEHP exposure amount calculated from these value was 0.708-0.721 mg/kg per day when non-coated tubings were used and 0.334-0.606 mg/kg per day for the circuits using heparin-coated tubings (6h circulation, one time; body weight 11 kg). Exposure amounts of DEHP for the adult patient (body weight 50 kg)

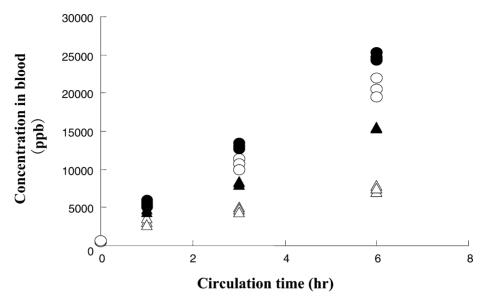


Fig. 3. Release profile of DEHP in PVC blood circuits of the pump-oxygenator. Non-coated tubing produced by companies C ( $\blacktriangle$ ) and D ( $\bullet$ ), and covalent bond ( $\triangle$ ) and ionic bond ( $\bigcirc$ ) types of heparin-coated tubing provided by companies C and D, respectively.

predicted by hypothetically adjusting the size of the tubing (i.d. 10 mm, length 4 m) were calculated as 0.346–0.352 mg/kg per day (non-coated tubings) and 0.163–0.296 mg/kg per day (heparin-coated tubings). All of these values were higher than the upper limit of TDI value estimated by the JMHLW.

It has been reported that heparin coating of the inner surface of PVC tubing is very effective for suppressing the release of DEHP from the tubing (Karle et al., 1997; Mejak et al., 2000; Lamba et al., 2000). It was shown in this study that DEHP release was decreased to approximately 50% that of the control tubing by the use of covalent bond-type heparin coating, indicating that this coating may be useful to suppress patients' exposure to DEHP.

# 3.5. MEHP analysis

MEHP contents in bovine blood circulated into hemodialysis and pump-oxygenation systems were measured in order to determine the conversion ratio of DEHP to MEHP in the blood. As shown in Fig. 4, similar profiles of MEHP detected from the blood circulated through a hemodialysis system were obtained irrespective of the condition of fluid removal treatment (i.e. with or without). Amounts of MEHP in circulated blood originally containing  $13.3 \pm 6.9 \, \text{ppb}$ 

of MEHP as a background were time-dependently increased; after circulation for 240 min, the contents in the blood had reached  $78.1 \pm 9.2$  ppb under the condition of fluid removal treatment and  $81.5 \pm 6.0$  ppb without the treatment (Fig. 4 and Table 1).

MEHP was also detected in the blood circulated into circuits mimicking a pump-oxygenation system, as shown in Fig. 5. The blood used in this

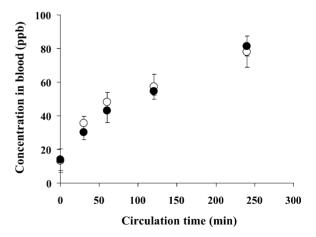


Fig. 4. Amounts of MEHP detected in bovine blood circulated through the hemodialysis system under condition  $(\bigcirc)$  with and condition  $(\bigcirc)$  without fluid removal treatment during hemodialysis session.

Table 2
Amounts of DEHP and MEHP detected from bovine blood circulated into pump-oxygenation system

Circulation time (h)	Concentration (ppb)										
	DEHP				MEHP						
	Company C		Company D		Company C		Company D				
	Non-coat	Heparin-coat	Non-coat	Heparin-coat	Non-coat	Heparin-coat	Non-coat	Heparin-coat			
1 3 6	$4528.4 \pm 194.0$ $8240.1 \pm 193.0$ $15503.0 \pm 88.5$	$3140.4 \pm 429.7$ $4734.0 \pm 365.1$ $7480.3 \pm 376.2$	$5626.2 \pm 266.3$ $13062.6 \pm 335.2$ $24792.9 \pm 530.7$	$5216.0 \pm 185.3$ $10676.1 \pm 687.0$ $20683.2 \pm 1212.2$	$221.3 \pm 31.4  302.0 \pm 22.6  416.1 \pm 26.3$	$142.8 \pm 19.0$ $199.6 \pm 13.1$ $258.5 \pm 24.3$	$303.4 \pm 27.9$ $497.7 \pm 37.6$ $713.6 \pm 52.3$	$479.6 \pm 5.2$ $626.1 \pm 10.7$ $696.5 \pm 21.7$			

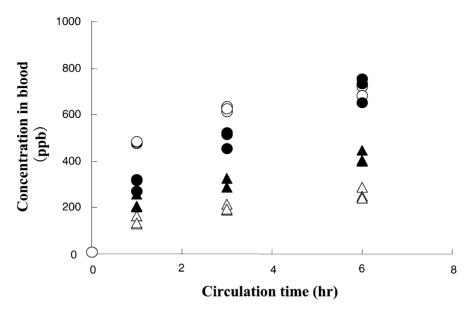


Fig. 5. Amounts of MEHP detected in bovine blood circulated through PVC circuits of the pump–oxygenator. Non-coated tubing produced by companies C ( $\blacktriangle$ ) and D ( $\blacksquare$ ), and covalent bond ( $\triangle$ ) and ionic bond ( $\bigcirc$ ) types of heparin-coated tubing provided by companies C and D, respectively.

investigation contained  $9.1 \pm 1.0 \,\mathrm{ppb}$  of MEHP as a background. As shown in Table 2,  $221.3 \pm 31.4$ ,  $302.0 \pm 22.6$ , and  $416.1 \pm 26.3$  ppb of MEHP were detected in blood circulated for 1, 3, and 6h in the circuit using the non-coated PVC tubing produced by company C. However, the detectable amount was obviously decreased by use of the heparin-coated PVC tubing (Fig. 5 and Table 2). On the other hand, no significant difference with regard to the profile of MEHP detection was observed between the PVC circuits with non-coated tubing and those with ionic bond type heparin-coated tubing produced by company D. MEHP of  $713.6 \pm 52.3$  and  $696.5 \pm 21.7$  ppb was detected in the blood circulated for 6h through the non-coated-tubing circuit and the coated-tubing circuit, respectively (Fig. 5 and Table 2).

MEHP is an active metabolite of DEHP, and therefore, given that a portion of DEHP is converted to MEHP in stocked blood, plasma, and transfusion blood, evaluation of patient exposure to MEHP is very important. In this experiment, it was shown that 3–4% of DEHP is also converted to the monoester during blood circulation for hemodialysis and in pump—oxygenator circuits at 37 °C, probably as a result of esterase in the blood.

Thus, present study showed the risk that patients are exposed to considerable amount of DEHP during hemodialysis and pump-oxygenation treatments. However, benefit of medical devices used for the treatments is obviously over than the risk factor, because these devices are essential to save patients' life. Although David et al. (1999) demonstrated that DEHP promoted the proliferation and hepatomegaly associated with hepatocellular tumorigenesis, it has been clearly shown that the toxic mechanism is characteristic in rodents and no tumorigenesis activity is observed to human (Doull et al., 1999). Pharmacokinetics assay showed that metabolic rate of DEHP is relatively fast, and 62-76% of DEHP taken into body is excreted by 24 h after orally administration to marmosets (Rhodes et al., 1986). Furthermore, Japan Plasticizer Industry Association recently reported the results on risk assessment of DEHP against primates, on their web site (http://www.kasozai.gr.jp/) in January 2003, that DEHP administrated to marmosets was not accumulated in testis and did not exert any testicular toxicity such as testicular atrophy different from the case of rodents, suggesting that species specificity regarding appearance of the toxicity may exist between rodents and primates. In fact, no clinical adverse events originated from DEHP exposure to human have been reported up to the present. In consideration of these issues, PVC medical devices used for hemodialysis and pump—oxygenation treatments seem to be relatively safe to patients, in addition to the great benefit factor to patients. However, since the influence of DEHP on humans is not fully understood, precautions should be taken to limit human exposure to DEHP, at least that of high risk patients, originating from use of PVC medical devices.

#### 4. Conclusion

We evaluated the release of DEHP from hemodialysis and pump-oxygenator circuits comprised of PVC tubings. The amount of DEHP exposure for adult patients in hemodialysis therapy did not appear to be remarkably high, though use of normal PVC tubing perhaps should be reconsidered if this treatment is to be applied to patient groups having a high sensitivity to DEHP and/or facing the likelihood of long term therapy. A considerable amount of DEHP (well over the TDI value) was released from the PVC circuits for the pump-oxygenator currently in wide used in surgery for heart and/or lung failure patients in Japan. Although the oxygenator is mainly used for adult patients receiving therapy different from ECMO therapy, and for whom the incidence of use is relatively low in the life of a patient, non-coated PVC tubing for the circuit may also be exchanged for alternative (i.e. coated) tubing if the treatment is to be applied to a high risk patient group even if no significant adverse events have been associated with therapy, based on the finding that the amount of exposure to DEHP by the therapy is over the upper limit of TDI value as estimated by the JMHLW. One current alternative, covalent bond type heparin-coated PVC tubing, may be useful for suppressing the release of DEHP from PVC

Regardless whether an investigation is in vivo or in vitro, the release test of DEHP is time-consuming and labor-intensive. Consequently, the development of a simple method for predicting the amount of DEHP released from PVC medical devices is now in progress in our laboratory.

### Acknowledgements

We greatly appreciate the Japan Medical Devices Manufacturers Association skillful assistance and the provision of medical devices used in this study. This work was supported by grant H13-Iyaku-004 from the Ministry of Health, Labor, and Welfare of Japan.

# References

- Allwod, M.C., 1986. The release of phthalate ester plasticizer from intravenous administration sets into fat emulsion. Int. J. Pharm. 29, 233–236.
- Center for Devices and Radiological Health, 2001. Safety assessment of di(2-ethylhexyl)phthalate (DEHP) released from PVC medical devices. US Food and Drug Administration, 4 September.
- David, R.M., Moore, M.R., Cifone, M.A., Finney, D.C., 1999. Chronic peroxisome proliferation and hepatomegaly associated with the hepatocellular tumorigenesis of di(2-ethylhexyl)phthalate and the effects of recovery. Toxicol. Sci. 50, 195–205.
- Davis, B.J., Maronpot, R.R., Heindel, J.J., 1994. Di-(2-ethyl-hexyl)phthalate suppressed estradiol and ovulation in cycling rats. Toxicol. Appl. Pharmacol. 128, 216–223.
- Doull, J., Cattley, R., Elcombe, C., Lake, B.G., Swenberg, J., Wilkinson, C., van Gemert, M., 1999. A cancer risk assessment of di(2-ethylhexyl)phthalate: application of the new US EPA risk assessment guidelines. Reg. Toxicol. Pharm. 29, 327–357.
- Faouzi, M.A., Dine, T., Gressier, B., Kambia, K., Luyckx, M., Pagniez, D., Brunet, C., Cazin, M., Belabed, A., Cazin, J.C., 1999. Exposure of hemodialysis patients to di-2-ethylhexyl phthalate. Int. J. Pharm. 25, 113–121.
- Flaminio, L.M., Bergia, R., De Angelis, L., Ferazza, M., Marinovich, M., Galli, G., Galli, C.L., 1988. The fate of leached di-(2-ethylhexyl)-phthalate (DEHP) in patients on chronic haemodialysis. Int. J. Artif. Organs 11, 428–434.
- Grasso, P., Heindel, J.J., Powell, C.J., Reichert, L.E., 1993. Effects of mono(2-ethylhexyl)phthalate, a testicular toxicant, on follicle-stimulating hormone binding to membranes from cultured rat Sertoli cells. Biol. Reprod. 48, 454–459.
- Haishima, Y., Hayashi, Y., Yagami, T., Nakamura, A., 2001.
  Elution of bisphenol-A from hemodialyzers consisting of polycarbonate and polysulfone resins. J. Biomed. Mater. Res. (Appl. Biomater.) 58, 209–215.
- Hanawa, T., Muramatsu, E., Asakawa, K., Suzuki, M., Tanaka, M., Kawano, K., Seki, T., Juni, K., Nakajima, S., 2000. Investigation of the release behavior of diethylhexyl phthalate from the polyvinyl-chloride tubing for intravenous administration. Int. J. Pharm. 210, 109–115.
- Hayashi, Y., Matsuda, R., 1994. Deductive prediction of measurement precision from signal and noise in liquid chromatography. Anal. Chem. 66, 2874–2881.
- Hayashi, Y., Matsuda, R., Haishima, Y., Yagami, T., Nakamura, A., 2002. Validation of HPLC and GC-MS systems for

- bisphenol-A leached from hemodialyzers on the basis of FUMI theory. J. Pharm. Biomed. Anal. 28, 421–429.
- Hayashi, Y., Matsuda, R., Poe, R.B., 1996. Probabilistic approach to confidence intervals of linear calibration. Analyst 121, 591– 599.
- Heindel, J.J., Chapin, R.E., 1989. Inhibition of FSH-stimulated camp accumulation by mono(2-ethylhexyl)phthalate in primary rat Sertoli cell cultures. Toxicol. Appl. Pharmacol. 97, 377– 385
- ICH Guidelines, 1996. Validation of analytical procedures: methodology, ICH Topics Q2B.
- Inoue, K., Kawaguchi, M., Okada, F., Yoshimura, Y., Nakazawa, H., 2003a. Column-switching high-performance liquid chromatography electrospray mass spectrometry coupled with on-line of extraction for the determination of mono- and di-(2-ethylhexyl) phthalate in blood samples. Anal. Bioanal. Chem. 375, 527–533.
- Inoue, K., Higuchi, T., Okada, F., Iguchi, H., Yoshimura, Y., Sato, A., Nakazawa, H., 2003b. The validation of column-switching LC/MS as a high-throughput approach for direct analysis of di(2-ethylhexyl)phthalate released from PVC medical devices in intravenous solution. J. Pharm. Biomed. Anal. 31, 1145–1152.
- Kambia, K., Dine, T., Azar, R., Gressier, B., Luyckx, M., Brunet, C., 2001. Comparative study of the leachability of di(2-ethylhexyl)phthalate and tri(2-ethylhexyl)trimellitate from haemodialysis tubing. Int. J. Pharm. 23, 139–146.
- Karle, V.A., Short, B.L., Martin, G.R., Bulas, D.I., Getson, P.R., Luban, N.L., O'Brien, A.M., Rubin, R.J., 1997. Extracorporeal membrane oxygenation exposes infants to the plasticizer, di(2-ethylhexyl)phthalate. Crit. Care Med. 25, 696–703.
- Koizumi, M., Hirose, A., Hasegawa, R., 2000. Recent studies on toxic effects of phthalate esters on reproduction and development: focus on di(2-ethylhexyl)phthalate and di-n-butyl phthalate. Jpn. J. Food Chem. 7, 65–73.
- Lake, B.G., Phillips, J.C., Linnel, J.C., Gangolli, S.D., 1977. The in vitro hydrolysis of some phthalate diesters by hepatic and intestinal preparations from various species. Toxicol. Appl. Pharmacol. 39, 239–248.
- Lamb, J.C., Chapin, R.E., Teague, J., Lawton, A.D., Reel, J.R., 1987. Reproductive effects of four phthalic acid esters in the mouse. Toxicol. Appl. Pharmacol. 88, 255–269.
- Lamba, N.M., Courtney, J.M., Gaylor, J.D., Lowe, G.D., 2000. In vitro investigation of the blood response to medical grade PVC and the effect of heparin on the blood response. Biomaterials 21, 89–96.
- Lee, J., Richburg, J.H., Shipp, E.B., Meistrich, M.L., Boekelheide, K., 1999. The Fas system, a regulator of testicular germ cell apoptosis, is deferentially up-regulated in Sertoli cell versus germ cell injury of the testis. Endocrinology 140, 852–858.
- Lewis, L.M., Flechtner, T.W., Kerkay, J., Pearson, K.H., Nakamoto, S., 1978. Bis(2-ethylhexyl)phthalate concentrations in the serum of hemodialysis patients. Clin. Chem. 24, 741–746.
- Loff, S., Kabs, F., Witt, K., Sartoris, J., Mandl, B., Niessen, K.H., Waag, K.L., 2000. Polyvinylchloride infusion lines expose

- infants to large amounts of toxic plasticizers. J. Pediatr. Surg. 35, 1775–1781.
- Lovekamp, T.N., Davis, B.J., 2001. Mono-(2-ethylhexyl)phthalate suppresses aromatase transcript levels and estradiol production in cultured rat granulosa cells. Toxicol. Appl. Pharmacol. 172, 217–224.
- Mejak, B.L., Stammers, A., Rauch, E., Vang, S., Viessman, T., 2000. A retrospective study on perfusion incidents and safety devices. Perfusion 15, 51–61.
- Muramatsu, E., Hanawa, T., Suzuki, M., Tanaka, M., Kawano, K., Nakajima, S., 2000. Investigation of the effect of the coexistence of surfactant on the release behavior of diethylhexyl phthalate from polyvinyl chloride tubing. Jpn. J. Hosp. Pharm. 26, 471–477.
- Pollack, G.M., Buchanan, J.F., Slaughter, R.L., Kohli, R.K., Shen, D.D., 1985. Circulating concentrations of di(2-ethylhexyl)phthalate and its de-esterified phthalic acid products following plasticizer exposure in patients receiving hemodialysis. Toxicol. Appl. Pharmacol. 79, 257–267.
- Poon, R., Lecavalier, P., Mueller, R., Valli, V.E., Procter, B.G., Chu, I., 1997. Subchronic oral toxicity of di-n-octyl phthalate and di(2-ethylhexyl)phthalate in the rat. Food Chem. Toxicol. 35, 225–239.
- Rhodes, C., Orton, T.C., Pratt, I.S., Batten, P.L., Bratt, H., Jackson, S.J., Elcombe, C.R., 1986. Comparative pharmacokinetics and subacute toxicity of di(2-ethylhexyl)phthalate (DEHP) in rats and marmosets. Environ. Health Perspect. 65, 299–307
- Richburg, J.H., Boekelheide, K., 1996. Mono-(2-ethylhexyl)phthalate rapidly alters both Sertoli cell vimentin filaments and germ cell apoptosis in young rat testes. Toxicol. Appl. Pharmacol. 137, 42–50.
- Richburg, J.H., Nanex, A., Williams, L.R., Embree, M.E., Boekelheide, K., 2000. Sensitivity of testicular germ cells to toxicant-induced apoptosis in gld mice that express a nonfunctional form of Fas ligand. Endocrinology 141, 787– 793.
- Tanaka, M., Kawano, K., Hanawa, T., Suzuki, M., Nakajima, S., 2001. Dissolution of DEHP from PVC administration tube: estimation of DEHP dissolution based on HCO60 concentration and drip conditions. Jpn. J. Health Care 27, 132–136.
- Tickner, J.A., Schettler, T., Guidotti, T., McCally, M., Rossi, M., 2001. Health risks posed by use of di-2-ethylhexyl phthalate (DEHP) in PVC medical devices: a critical review. Am. J. Ind. Med. 39, 100–111.
- Tyl, R.W., Price, C.J., Marr, M.C., Kimmel, C.A., 1988. Developmental toxicity evaluation of dietary di(2-ethylhexyl)phthalate in Fischer 344 rats and CD-1 mice. Fundam. Appl. Toxicol. 10, 395–412.
- Woodward, K.N., 1988. Phthalate Esters: Toxicity and Metabolism, vol. II. CRC Press, Boca Raton, FL.
- Zacharewski, T.R., Meek, M.D., Clemons, J.H., Wu, Z.F., Fielden, M.R., Mathews, J.B., 1998. Examination of the in vitro and in vivo estrogenic activities of eight commercial phthalate esters. Toxicol. Sci. 46, 282–293.